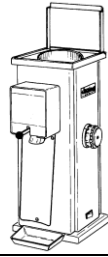




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Ref. Models:
KFA903
KFA1203
KFR1203
KFA1403
KFR1403

SERVICE TIP #R14

DISCHARGE TUBE AND/OR BRACKET REPLACEMENT

1. **UNPLUG THE GRINDER.**
2. Remove the cover plate with the plastic hopper and set it aside.
3. Remove the switch handle and screw.
4. From the hopper area, looking in and towards the front of the grinder: remove the 4 outermost hex head screws using 5/16th socket wrench.
5. Lift and remove the switch housing (cover) and carefully unplug the two wires to the pilot light by pulling them away.
6. From the hopper area, remove the other 4 hex head screws. The switch assembly will drop into your hands.
7. From the backside of the switch bracket, remove the 4 countersunk screws holding the discharge tube assembly (bracket).
8. Replace the foam strip (or use ¼ thick weather stripping, 3" x ½ ")
9. Replace the new angle bracket and/or new discharge tube. Tighten the 4 screws. We recommend using "Blue" Loctite on these screws.
10. On older models (if the rubber transition tube is not held down with 2 screws), remove the rubber transition tube and clean the hold where it fits free of coffee. Press the tube back in the hole. (On newer grinders, the tube is held down with 2 *special screws* without a spring).
11. Position the hole of the discharge tube over the rubber transition tube. While holding the assembly in place, install the 4 inner hex screws. **Make sure that the rubber transition tube does not get crimped.**
12. Attach the two wires to the pilot light.
13. Slip the switch housing over the switch shaft, position it in place and attach the remaining 4 hex head screws.
14. Replace the plastic hopper.
15. Replace the switch handle and screw.
16. Plug in the grinder and test.

Note: If the coffee grounds get jammed and do not come out, the rubber transition tube is pinched and is restricting the flow of the ground coffee out of the grinding chamber. Reach up into the discharge tube and guide it through the opening. Reassemble, if necessary.

Visit our website at www.ditting.com for this and other service tips.