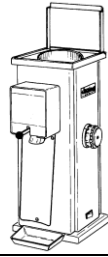


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Ref. Models:
KR1203
KR1403

SERVICE TIP #R15

DISCHARGE TUBE REPLACEMENT

Use Schematic 41437 for reference

1. **UNPLUG THE GRINDER.**
2. Remove the 6 screws holding the operating panel onto the discharge housing on the front of the machine.
3. Remove the 4 long screws holding the discharge housing onto the front panel of the grinder.
4. Remove the discharge housing and turn over to expose the discharge tube.
5. Remove the 2 screws which are holding the discharge tube in place.
6. Slide the tube out and up to release it from its position.
7. Remove the 2 teflon sleeves on each side of the discharge tube.
8. Unhook the 2 springs from the discharge tube. (If you unhook the springs from the actual housing itself, it will be very difficult to replace them).
9. You can now remove the discharge tube completely. Position the new tube, reattach the 2 springs to the new tube, and replace the 2 teflon sleeves.
10. Slide the discharge tube back in place and reassemble the housing.

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